





Supply House to the Processing Industries Since 1964

Trusted supply house of sanitary processing equipment, parts and supplies for the dairy and food, brewery, beverage and pharmaceutical industries.

Harco Enterprises offers a diverse line of sanitary and hygienic processing equipment, parts and supplies including pumps, sanitary valves, separators, homogenizers, gaskets and fittings, sanitary hoses, and instrumentation as well as a variety of other products from world leading manufacturers such as Alfa Laval, Ampco, Tetra Pak, Burkert, Tri-Clover, Remco, Vikan, Carlisle, Haynes, Strahman, and more.

These products are distributed to dairy, food, beverage processing facilities as well as the pharmaceutical, brewing, and fisheries industries throughout North America.

Many of our products are customized in design due to strict sanitary and hygienic standards, and all are built to stand up to the demands of high production environments. Resourcefulness and quick delivery are important to you, and Harco always provides both.

Check out our large collection of equipment, parts and supplies, including our line of color-coded products available.

Visit our website today at www.harcosupply.com

TANKS & TANK ACCESSORIES

Harco offers a comprehensive selection of process tanks and tank accessories designed for sanitary processing applications. Our product range includes:

- Process tanks
- Machine and tank feet in various constructions
- Door and peep sight gaskets
- Agitators and mixers
- Agitator seals
- Tank covers
- Tank cleaning devices
- Parts and gaskets for various tank brands

We distribute products from leading manufacturers, including Alfa Laval, Ampco, Mueller, and Sani-Matic, and supply compatible parts and gaskets for Cherry-Burrell, De Laval, Crepaco, Walker, Damrow, and other trusted brands.

For new installations, equipment upgrades, or replacement parts, Harco provides dependable solutions for sanitary processing applications. Contact our sales team at 1-800-361-5361, 705-743-5361, or sales@harco.on.ca for product information or to request a quote.



AGITATORS & MIXERS

Harco offers agitators and mixers for a wide range of sanitary processing applications in the food, dairy, beverage, pharmaceutical, biotechnology, and cosmetic industries. With products from leading manufacturers including Alfa Laval, Ampco, and Mueller, we can help select the right solution based on your specific mixing requirements, including agitation, shear, suspension, and product characteristics.

Custom solutions are available to meet unique application and product requirements.

Mueller Agitators & Mixers

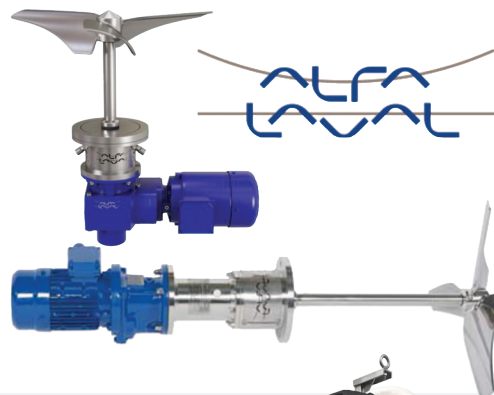
Mueller agitators and mixers use more straight-grade 316 stainless steel than any competing product line, ensuring durable service in CGMP environments. Their mechanical seals feature low-noise silicon carbide for quieter operation.



Every mixing application is unique, with different requirements for agitation, shear, suspension, and more. Mueller agitators and mixers are an ideal choice for sanitary mixing applications, including pharmaceutical, cosmetic, food, and beverage.

Alfa Laval Agitators

Alfa Laval agitators feature a flexible, modular design for tailored mixing solutions across food, dairy, beverage, pharmaceutical, biotechnology, and cosmetic applications. The range includes top-mounted units with or without bottom support, bottom-mounted (ALB), and side-mounted (ALS) agitators for atmospheric and pressurized tanks, with configurations available for sterile and aseptic applications. Gentle, controlled agitation provides effective mixing with efficient energy use. Proper sizing and customization help optimize performance, power consumption, and cost.



Ampco In-Tank JET-Shear Mixers

Ampco JET-Shear mixers provide efficient high-shear mixing, blending, hydration, dispersion, homogenization, and emulsification for food, personal care, chemical, and pharmaceutical applications. Suitable for open or closed tanks, drums, and totes up to 5,000 gallons (22,730 litres), they can produce emulsions below 10 microns.

Featuring interchangeable 316 stainless-steel work heads and shafts, with multiple mounting and shaft-length options, JET-Shear mixers are 3-A designed and CIP-able, with custom configurations available. Work heads are available for mixing, dispersing, hydration, de-agglomeration, particle size reduction, and emulsification.



Visit our web site at <https://www.harcosupply.com/tanks/agitators/>

Ampco In-Tank JET-Mixers

High-Shear In-Tank Mixing & Blending

Ampco JET-Mixers provide high-efficiency mixing, dispersing, and solids suspension for food, personal care, clean chemical, and pharmaceutical applications. The modular design accommodates a wide viscosity range and batch sizes from 25 to 6,000 gallons, in open or closed tanks, drums, and totes.

Featuring 316 stainless-steel construction, removable shafts, multiple mounting configurations, and shaft lengths up to 84", JET-Mixers are 3-A designed and CIP-able. Standard models are available with ½–3 HP motors, with custom models up to 20 HP. The high-efficiency impeller provides excellent tank circulation with low horsepower requirements, making JET-Mix ideal for rapid blending, hold tanks, suspension tanks, and general storage tanks.



Visit our web site at <https://www.harcosupply.com/tanks/agitators/>

TANK CLEANING DEVICES

Harco supplies Alfa Laval and Sani-Matic tank cleaning devices for food, beverage, dairy, pharmaceutical, biotech, nutraceutical, and personal care applications. Designed for hygienic, efficient CIP cleaning, these solutions help reduce cleaning time, water, chemical use, and operating costs. Harco can help select the right cleaning device based on your tank, application, and soil type.



Rotary Spray Heads

Harco offers Alfa Laval and Sani-Matic rotary spray heads for sanitary processing applications. Alfa Laval units, including Toftejorg, use free-rotating spinners to provide consistent CIP coverage while reducing water, energy, and cleaning media usage. Sani-Matic AWH units provide fast wetting and effective soil removal through TANKO® rotation. Available in multiple sizes, these spray heads deliver reliable, efficient cleaning and long-term cost savings.



Visit our web site at <https://www.harcosupply.com/tanks/tank-cleaning-devices/>

Rotary Jet Heads

Harco offers Alfa Laval and Sani-Matic rotary jet heads for hygienic processing in dairy, food, beverage, biotech, pharmaceutical, and industrial applications. Alfa Laval units deliver high-impact jets that reduce cleaning time, solution use, and contamination risk. Sani-Matic AWH devices provide 360° dual-axis coverage for tough soils with low water consumption. Available in multiple sizes, these rotary jet heads provide fast, efficient, and reliable tank cleaning.



Static Spray Balls

Harco supplies high-quality static spray balls for efficient tank cleaning in hygienic and industrial applications, including food, beverage, pharmaceutical, and personal care. We offer leading Alfa Laval and Sani-Matic solutions, trusted for precision-engineered CIP performance. Alfa Laval LKRK and Sani-Matic SB spray balls provide low-pressure, high-flow cleaning for tanks up to Ø6 m, with versatile installation options and multiple spray patterns. Many Sani-Matic models meet 3-A Sanitary Standard 78-03, ensuring high hygienic standards.



Supply Tubes

Harco offers custom-made Sani-Matic supply tubes for precise placement of CIP spray devices, ensuring thorough and effective tank cleaning. Made-to-order tubes can include multiple device options, pass-through spray balls, reducers, and more to meet specific cleaning validation requirements. Compatible with static spray balls, rotary, and jet spray devices, they are constructed from 316L stainless steel and may carry the 3-A symbol for sanitary compliance when required. Double-ball tees allow flow to be divided between spray balls. Lead times may vary for engineered solutions.



Hygienic Spray Deflectors

Sani-Matic Hygienic Spray Deflectors help prevent CIP spray loss through tank vent ports by redirecting cleaning solution back into the tank. Designed for CIP, mixing, and holding tanks, they help reduce water and chemical waste, operating costs, and spray overflow while maintaining effective tank-port cleaning.

Constructed from 316L stainless steel with a 32 µin Ra internal finish, the deflectors are easily removable for inspection and COP cleaning. They are compatible with various vent types, including mushroom vents, gooseneck vents, and U-bend overflows.



Visit our web site at <https://www.harcosupply.com/tanks/tank-cleaning-devices/>

TANK COVERS

Harco offers agitators and mixers for a wide range of sanitary processing applications in the food, dairy, beverage, pharmaceutical, biotechnology, and cosmetic industries. With products from leading manufacturers including Alfa Laval, Ampco, and Mueller, we can help select the right solution based on your specific mixing requirements, including agitation, shear, suspension, and product characteristics.

Custom solutions are available to meet unique application and product requirements.

Alfa Laval Tank Covers

Harco supplies Alfa Laval tank covers for convenient access to tank interiors in the dairy, food, beverage, and biopharmaceutical industries. Available in more than 50 oval, circular, and rectangular designs, these sanitary covers provide quick and easy access to processing tanks.

Tank covers are available with a variety of surface finishes and seal materials to provide a secure fit for high-pressure, low-pressure, and non-pressure tanks.



Visit our web site at <https://www.harcosupply.com/tanks/tank-covers/>

TANK MANWAY GASKETS

Harco Enterprises supplies a comprehensive range of tank manway gaskets for various tanks, including Mueller, Alfa Laval, Cherry-Burrell, Walker, Damrow, Crepaco, Heil, Dairy Craft, Chest Jensen, and APC.

If the gasket you require is not listed in our catalog, our team can help find the right solution. To ensure the correct gasket, please provide the tank make and model number, gasket color and material, and any relevant dimensions.



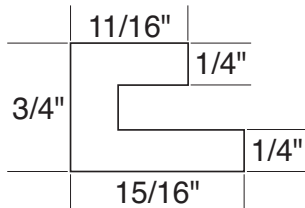
Visit our web site at <https://www.harcosupply.com/tanks/manway-gaskets/>

Door Gaskets, Peepsight Gaskets & Agitator Seals

FOR STORAGE TANKS & TANKERS

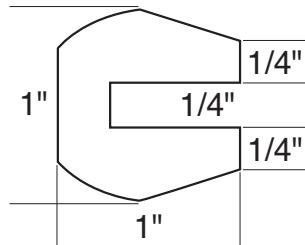
The following cross-section configurations represent some of the more widely used tank "man-way" door gaskets and gaskets for tank lids. We also offer replacement gaskets for older tank makes that have been obsoleted by the O.E.M., including Pfaulder, Chicago, and Portersville. In addition, gaskets are available for Arnold, Bessler, Lifetyme, McHale, Potter-Rayfield, Steriline, Tolan, and other manufacturers, as well as unbranded or "no-name" tanks.

Arnold Tank



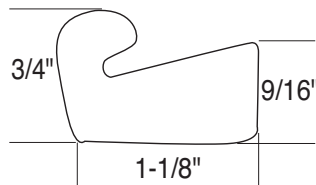
#ST-454
16.25" ID x 18" OD

Cherry Burrel



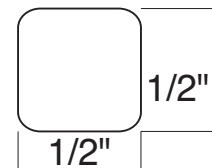
#41186-B
16.5" ID x 18.5" OD

Cherry Burrel



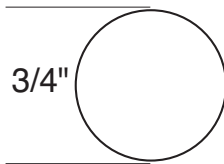
#BB-18015-A
16" ID x 18.75" OD

Chicago Stainless



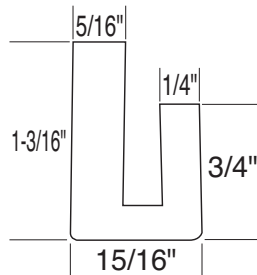
#DTP-12-4
18" ID x 19" OD

Crepaco



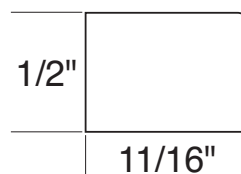
(Creamery Package)
#183-004
17" ID x 1.5" OD

Damrow



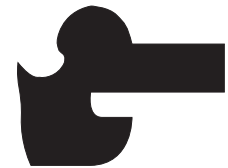
#T-564-J-2
18-3/8" ID x 20.25" OD

Damrow



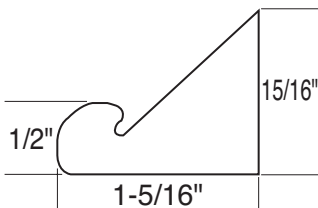
#T-664-2
17-3/8" ID x 18.75" OD

Alfa Laval



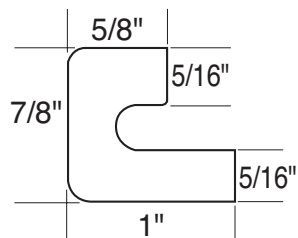
M9448

Pfaulder



#3200650
16" ID x 18-5/8" OD

Walker



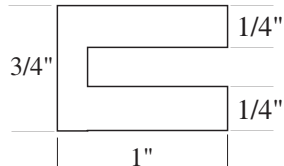
#HT-3C
17" ID x 19" OD

HOW TO ORDER: Check the shape and size of the door gasket required to fit your tank door. Advise the equipment part number, ID x OD, and color, if applicable. **Note:** Gasket dimensions listed may vary from the size of your oval door; allow 2-3". If you don't see what you need, let us know the make, model, and any other information available, or send us a sample. **Note:** Sight glass gaskets, peep-sight glasses in Pyrex or Plexiglass, tank outlet flange gaskets, agitator seals, and/or seal assemblies are available for most tanks. When ordering, advise the part number, if available, or specify the size of the glass or peep-sight. Most items are available from stock for quick delivery.

Door Gaskets, Peepsight Gaskets & Agitator Seals

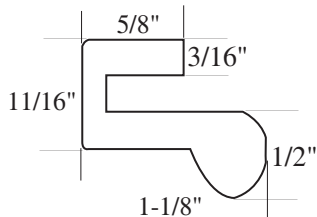
FOR STORAGE TANKS & TANKERS

Heil



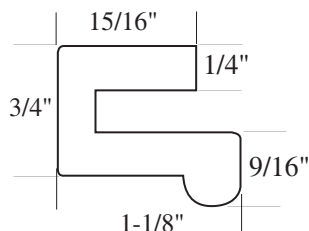
#22-B-945
15.75" ID x 17.75" OD

Heil



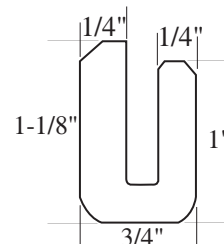
#22-B-1583
16" ID x 18.25" OD

C.E.Howard



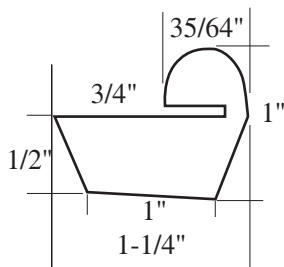
#1A1-17
17.5" ID x 19.75" OD

Mueller



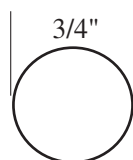
#10059
18.25" ID x 19.5" OD

Chester Jensen



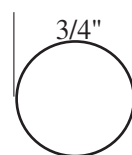
U4206H
17" ID x 19.5" OD

APC



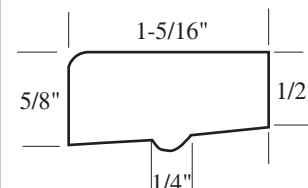
A-1631
16.75" ID x 18.25" OD x 0.075"

Dairycraft



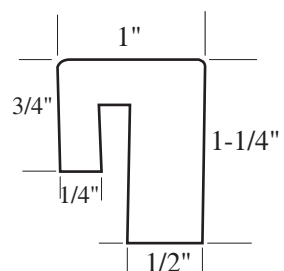
BPT-684
17-6/8" ID x 18-7/8" OD x 0.75"

Dairycraft



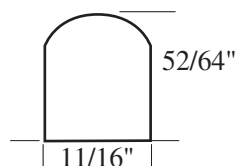
A-2481
17.25" ID x 20" OD x 0.5"

Damrow



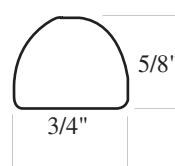
T-564-JS-2
19" OD x 1" CS

Mojonnier



MT-27791
16.75" ID x 18.25" OD

Muller

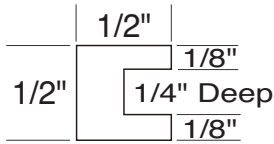


11645
18" ID x 19.5" OD x 0.75"

HOW TO ORDER: Check the shape and size of the door gasket required to fit your tank door. Advise the equipment part number, ID x OD, and color, if applicable. **Note:** Gasket dimensions listed may vary from the size of your oval door; allow 2-3". If you don't see what you need, let us know the make, model, and any other information available, or send us a sample. **Note:** Sight glass gaskets, peep-sight glasses in Pyrex or Plexiglass, tank outlet flange gaskets, agitator seals, and/or seal assemblies are available for most tanks. When ordering, advise the part number, if available, or specify the size of the glass or peep-sight. Most items are available from stock for quick delivery.

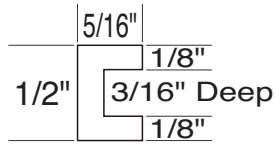
Peepsight Gaskets

C.B.



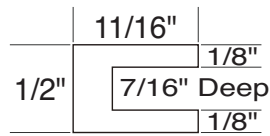
B-18757-A
7" ID x 8" OD Grey

C.B.



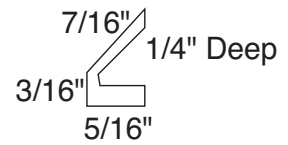
10122-B
3-5/8" OD x 4.25" OD Black

C.B.



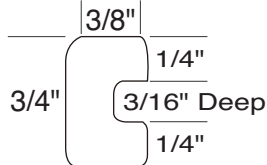
4011000
3-5/8" ID x 5" OD Grey

Chester Jensen



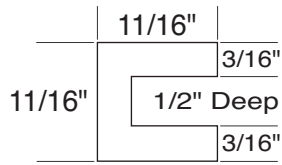
52H-1
4-5/8" + 4-7/8" ID's x 5.5" OD Black

Crepaco



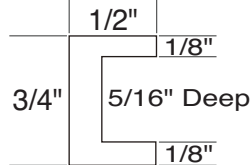
114-320
5.5" ID x 6.25" OD Black

Chicago



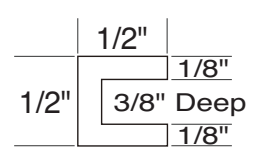
D1P-14-13
5" ID x 6-3/8" OD White

C.E. Howard



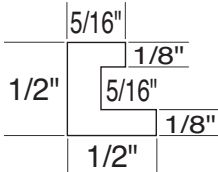
5A1-13
4-11/16" ID x 5-11/16" OD White

DairyCraft



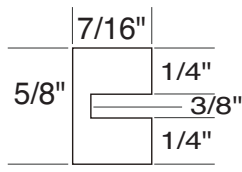
A-1183
6-5/8" ID x 7-5/8" OD Grey

DairyCraft/Arnold



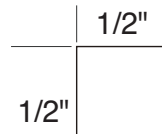
ST-243
5-7/8" + 5.5" ID x 6-5/8" OD Grey

Damrow



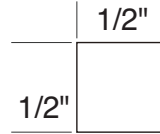
T-564 MG
5-7/8" ID x 6.75" OD White

Damrow



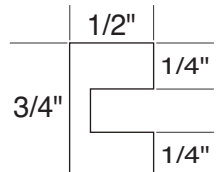
T-564-RG-3
5-15/16" ID x 6-15/16" OD White

Damrow



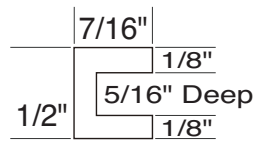
T-564-PG
7-1/8" OD x 8-1/8" OD White

Damrow



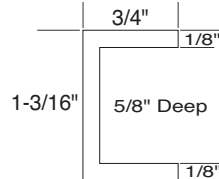
T-564NG
7" ID x 8" OD White

Heil



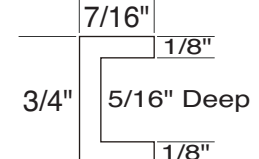
22-8-388
5-3/8" ID x 6.25" OD White

Mueller



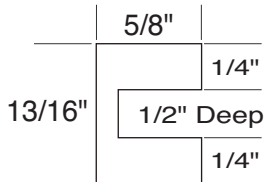
11171
4.75" ID x 6.25" OD White

Pfaulder



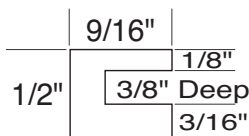
3200621
5-9/16" x 6-1/2" OD Black

Portersville



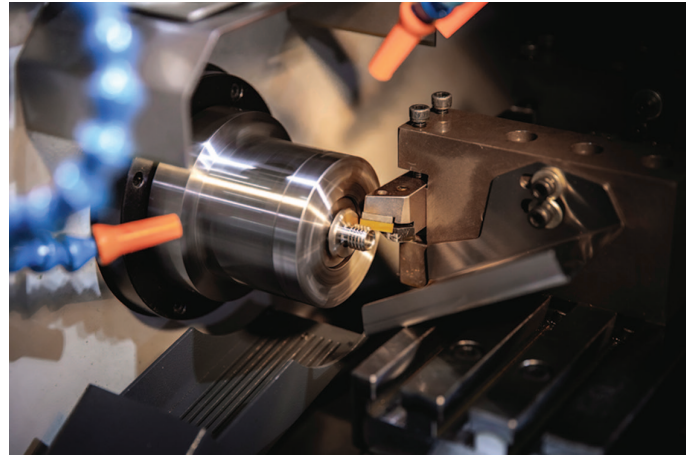
20057
7-15/16" ID x 9-3/16" OD White

Walker



HT-ID-8
7-1/8" ID x 8.25" OD White

OUR CAPABILITIES



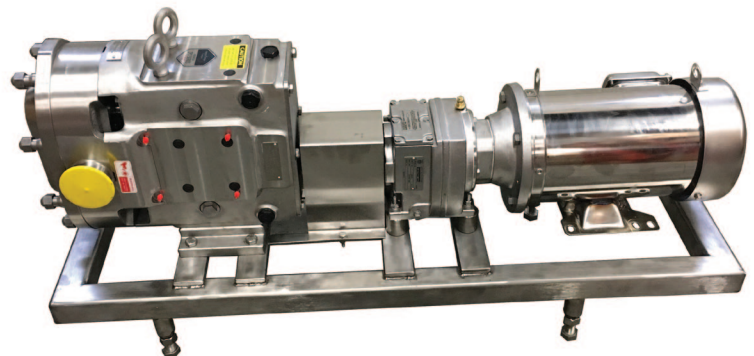
Harco is a Peterborough-based company that is a leader in the supply, design, fabrication and repairs of sanitary components and stainless steel equipment for the pharmaceutical, food, dairy, brewery, and beverage processing industries.

We are proud to provide quality service and support to customers throughout North America since 1964. Offering high quality brands and materials, our custom work is of the highest quality and we ensure it is upheld from start to finish.

Harco offers a full range of sanitary stainless steel processing equipment, from pumps and valves, mixers and blenders to homogenizers and separators and custom fabrications. We back what we sell by offering extensive parts, repairs and customer support.

We're committed to creating forward-thinking solutions that drive your bottom line and keep your business top of mind.

**Visit our website for more information at
<https://www.harcosupply.com/capabilities/>**





Product Line Card

Supply House to the Processing Industries Since 1964

Harco partners with leading manufacturers in the industry to bring you an innovative range of sanitary and hygienic processing equipment and supplies. With experience in design, manufacturing and support, our partners are selected for their quality, reliability, and advanced products.

